

FALCON BATTEN TRUING INSTRUCTIONS - 7/20/94

PLEASE FOLLOW THIS PROCEDURE WHEN TRUING YOUR BATTENS.

(1) Do not attempt to true battens on any surface that is uneven.

(2) Lay each batten inside the outline on the diagram. The rear 75% of each batten is straight except for the nose and #6 which have reflex. Align the straight portion of the batten with the corresponding section of the template. Slide the batten into the proper position by registering the front batten tip vertically over its outline on the pattern. The batten should not deviate more than 1/4 inch from the pattern profile at any location. Do not attempt to correct minor localized discrepancies.

(3) There are (4) cambered 7075 battens (no. 2 through no. 5), (1) straight (no. 1) and (1) cambered and reflexed 1/2 inch diameter (no. 6) battens per side. The 1/2 inch diameter nose batten is not normally removed from the sail except to true the battens. Make sure that you are truing each batten to the correct curve. The location of the rear batten tips on the pattern, while not precise, will help verify the correct template.

(4) When inserting and removing the no. 6 battens, extra care must be taken to avoid decambering the batten or damaging the sail. Lift the keel at the rear enough to allow the batten to slide in as easily as the shorter battens.

(5) When inserting and removing the nose batten, extra care must be taken to avoid decambering the batten or damaging the sail. Push down on the sail over the rear batten tip as the batten moves through the pocket.

(6) Check your battens to this pattern at intervals of 10 flights and after any hard landing or other ground handling mishap. Also, check your battens for symmetry (side to side) before every flight.

(7) If you have any questions, please consult your dealer or call Wills Wing at (714) 998-6359. Please read the additional maintenance and tuning information in your owners manual.

rev 7-14-94 sp

Falcon 195

WILLS WING